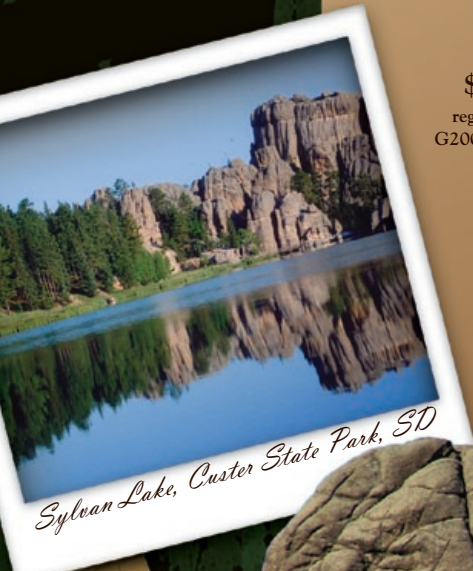


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Created Pink
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& Amethyst

\$145
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G2007AMCRPS

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Sapphires

\$59
reg. \$86.50
MR2974CRPS

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reg. \$146
MR3974CRPS

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reg. \$231
G20029

\$161
reg. \$231
G30029LD



\$217
reg. \$311
G1685

Chocolate
Pearl

\$133
reg. \$191
G1555CP



\$141
reg. \$202.50
G24

\$398
reg. \$569
G865
Bracelet

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reg. \$142
#3422



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... One at a Time.*

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The Legend

Over 100 years ago, a young French goldsmith named, Henri LeBeau, came to the United States to make his fortune after hearing of the 1876 Black Hills Gold Rush.

Henri was unfamiliar with the rugged Black Hills terrain and became hopelessly lost. Almost dying of starvation, he stumbled upon wild grapes that saved his life.

In honor of the lifesaving grapes, he created jewelry which he called the "Good Luck" jewelry. Other gold miners wanted good luck, so LeBeau's jewelry soon became known as Black Hills Gold.

Today at Mt. Rushmore Black Hills Gold, we use the same proven elements of pink and green gold leaves with clusters of yellow gold grapes. However, going beyond LeBeau's original creations, our gifted designers now bring creativity that has transformed these simple elements to beautiful, artful pieces of jewelry.

The Tour

One of the most fascinating things to do while visiting the Black Hills is to take a FREE tour of our factory – knowledgeable guides will take you right on the factory floor to learn and experience the unique process of casting gold and the amount of hand craftsmanship that goes into every design. Please see our website for current tour times!

Classic & Contemporary Designs



\$139
reg. \$288.50
KCG1074



\$59
reg. \$159
KCG12710X



\$169
reg. \$288.50
KCG1674D



\$79
reg. \$169
KCG1657CZ



\$284
reg. \$406.50
G1775



For Him **\$221**
reg. \$318.50
G1785

For Her **\$195**
reg. \$279.50
G1781



For Him **\$217**
reg. \$310
G87

For Her **\$181**
reg. \$262.50
G88

Beautiful Bands For Him & Her



For Him **\$90**
reg. \$129
MR1301

For Her **\$78**
reg. \$111.50
MR1305



\$151
reg. \$217
G1763



\$59
reg. \$84
MR1685



\$94
reg. \$198.50
KCG1603P



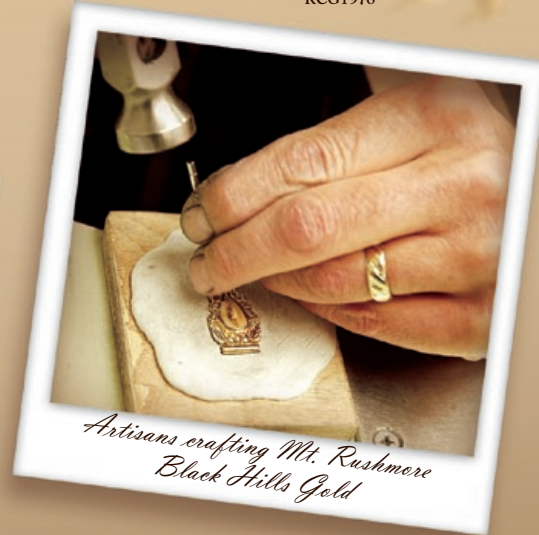
\$53
reg. \$76
MR1746



\$39
reg. \$89
KCG1259



\$99
reg. \$212
KCG1976



Artisans crafting Mt. Rushmore Black Hills Gold



Chocolate Pearl & Created Pink Sapphire
\$229
reg. \$329
G1743CPCRPS

Amethyst
\$59
reg. \$167.50
G1619AM



Colorful Combinations



Created Pink Sapphire
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KCG1671CZPK



Blue Topaz
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reg. \$161.50
G1419BT



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\$99
reg. \$297.50
KZG1221TA



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reg. \$95
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\$75
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KCMR46

**Stunning Pendants & Earrings
in Silver & Gold**



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reg. \$152
G2421SL-20



\$113
reg. \$161.50
G2389SL-20



\$77
reg. \$110.75
MR30004LR



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reg. \$94.50
G3258



\$263
reg. \$376.50
G20045D



\$193
reg. \$276
G30049LDD



\$321
reg. \$462.50
G2982D

*Beautifully
Enhanced with
Genuine Diamonds*



\$408
reg. \$584
G2951D



\$67
reg. \$97
MR20009



\$51
reg. \$74
MR20030



\$79
reg. \$115
G20086



\$30
reg. \$42.50
MR20085



\$112
reg. \$160
G3140

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Pendant & Earrings
with Diamond Accents*



\$131
reg. \$187.50
G20049LDD

\$135
reg. \$194
G20005



\$125
reg. \$181
G3897

*Adorable Frog
Designs*



\$97
reg. \$138.50
G2897



\$67
reg. \$96.50
G30103LDBP

*Sterling & Gold
Butterflies*

\$35
reg. \$49.50
MR30097



\$22
reg. \$31.50
MR20097



\$337
reg. \$481.50
G8080
Bracelet



\$172
reg. \$246.50
G2978DP

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Designs Available
in Your Choice of
Chocolate, White
or Black Pearls*



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reg. \$172.50
G2931CP



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reg. \$37
MR2277S
All Letters Available

\$39
reg. \$56.50
G2488J
All Letters Available

\$177
reg. \$254
G2940TT
Two-Tone

\$103
reg. \$147.50
G2409

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reg. \$364
G846
Bracelet

\$49
reg. \$71
G8002
Ankle Bracelet

\$445
reg. \$635
G8449
Bracelet

G936BL
Your choice of up to 7 Birthstones

FR19BL
Your choice of up to 7 Birthstones

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reg. \$641
#31015
Ladies

\$39
reg. \$114
#3636
Ladies

\$49
reg. \$142
#3715
Ladies
Two-tone

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The Perfect Gift for the Avid Hunter in Your Life ...
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"G" Styles are handcrafted in 10K yellow gold with 12K rose & green gold leaves. "MR" Styles are handcrafted in sterling silver with 12K rose & green gold leaves. "KC" & "KZ" Styles are available while supplies last and are sold in special sizes only - there may be a nominal charge on ring sizing on "KC" & "KZ" styles. Situations may occur where all jewelry items may not be available. Merchant reserves the right to correct typographical errors. Jewelry enlarged to show detail. All orders are subject to applicable shipping charges. Featured styles and prices are good thru March 31, 2010.